

Date: Monday, 07/04/2008 11:48:21 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FUEL PURGE CANISTER INSTALLATION
Job Number	: 38439		
Estimate Number	: 10856		
P.O. Number	:	Part Number	: D412706011
This Issue	: 07/04/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: / /	Project Number	: N/A
Previous Run	: 34210	Drawing Revision	: N/A
	Type : LARGE FAB ASSY	Material	:
Written By	:	Due Date	: 30/04/2008
Checked & Approved By	: <u>JD 08.4.06.</u>	Qty:	2 Um: Each
Comment	: Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-706-011CHG001

8 08/06/03 08.4.28

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D20014	Valve 1/4"
-----	--------	------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2001-4 Valve Assembly 1338056

SP

4.0	D3262041	Fuel Purge Canister
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3262-041 Canister Assembly 37369

38446

SP

5.0	D32641	Bracket
-----	--------	---------

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3264-1 Bracket 37310

8/5/00

SP

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Seq. #:	Machine Or Operation:	Description :
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6.0	D329710098	HOSE ASSY
-----	------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3297-1-0098	Hose Assembly	23286
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23286

B35447

SP

7.0	D329730085	HOSE ASSY
-----	------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
-----------------	-------------	-------

1 D3297-3-0085	Hose Assembly	23289
----------------	---------------	-------

23289

8/6/03

SP

39459

SP

8.0	D329730210	HOSE ASSY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
-----------------	-------------	-------

1 D3297-3-0210	Hose Assembly	23290
----------------	---------------	-------

23290

SP

9.0	D3298001	Tube Assembly 25"
-----	----------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
-----------------	-------------	-------

1 D3298-001	Tube Assembly	38062
-------------	---------------	-------

38062

SP

10.0	D3298003	Tube Assembly 27"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
-----------------	-------------	-------

1 D3298-003	Tube Assembly	23294
-------------	---------------	-------

23294

38449

SP

11.0	D3298005	Tube Assembly 23"
------	----------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
-----------------	-------------	-------

1 D3298-005	Tube Assembly	23295
-------------	---------------	-------

23295

8/5/00

SP

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Job Number:



Seq. #: Machine Or Operation: Description :

12.0 D3298007 Tube Assembly 8"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3298-007

Fitting 36812

SP

13.0 D3298009 Tube Assembly 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3298-009 Tube Assembly

38063

SP

14.0 D32991 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3299-1

Fitting 35139

8/4/20

38451

SP

15.0 D32993 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3299-3

Fitting 30139

SP

16.0 D32995 Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

1 D3299-5

Fitting 23303

SP

17.0 D33011 PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3301-1

Doubler 37077

8/5/20

(2x)

SP

CABLE

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Job Number: 38439

Part Number: D412706011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

18.0	D33013	PLACARD
------	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3301-3

Placard 23305

SP

19.0	D33021	Doubler
------	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3302-1

Doubler 35129

SP

20.0	D33023	Doubler
------	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3302-3

Doubler 38064

SP

21.0	D33291	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D3329-1

Bushing 34218

SP

22.0	AN35A	Bolt
------	-------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN3-5A

Bolt 19356

Reste 2 a son tri

6x

SP

23.0	AN8146D	Plug
------	---------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 AN814-6D

Plug 17710

8/5/20

SP

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Part Number: D412706011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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24.0	AN8156D	Union-M-Flare
------	---------	---------------



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN8156D

~~3 AN832-6D~~

Plug

17654

(8x)

107739

(4x)

SLP

25.0	AN8326D	UNION
------	---------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN832-6D

Union

17654

SLP

26.0	AN8336D	Elbow, Bulkhead-M-Flare
------	---------	-------------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN833-6D

Union

M16323

(1x)

M105978

(3x)

SLP

27.0	AN9246D	Nut
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Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 AN924-6D

Nut

104374

(1x)

17654

(1x)

107178

(8x)

SLP

28.0	AN9386D	Tee
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN938-6D

Tee

17654

8/3/20

SLP

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Job Number: 38439

Part Number: D412706011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

29.0	AN960JD10	Washer
------	-----------	--------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

107799

SCP

30.0	AN960JD10L	Washer
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

104885

SCP

31.0	MS21042L3	Nut
------	-----------	-----



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

107644

SCP

32.0	MS21919WDG9	Clamp
------	-------------	-------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21919WDG9

Clamp

104715

SCP

33.0	MS2192042	CLAMP(per MIL-DTL-8783C)
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

107216 (2x)

107938 (2x)

SCP

34.0	MS287786	Packing
------	----------	---------



Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

10 MS28778-6

O-Ring

107591 (1x)

SCP 8/5/30
M108169
8/5/20

(2x)

SCP

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Job Number: 38439

Part Number: D412706011

Job Number:



Seq. #:

Machine Or Operation:

Description :

35.0

MS3548911

GROMMET



(2x)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

16323

8/5/20

SP

36.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/06/23 (2x)

37.0

PACKAGING 1

PACKAGING RESOURCE #1



(2x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-706-011

Location:

PPP Rev: B

8/6/23

SP

38.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/23

Job Completion



mf 08-06-23

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER

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NO 38439

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Revision: A

Date: 04.11.30

2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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